



User Recommendations for Electric Fluid Sensitive Detonator

DET-3050-325S

MAN-DET-325S (R02)

OWEN OIL TOOLS

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Warning: use of owen equipment contrary to manufacturer's specifications or operating instructions may result in property damage, serious injury or fatality. If you are not trained in the handling and use of explosive devices, do not attempt to use or assemble any owen perforating systems or owen firing devices.

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Warning: *Explosives are destructive by nature! Do not attempt to disassemble or alter the detonator in any manner! Do not crush, hammer, pinch, impact, pull wires or abuse the detonator or any explosive!*



Warning: *Be sure to follow safe operating practices as found in API RP-67 in accordance with governmental regulations, company policies and manufacturer's recommendations!*

Owen Oil Tools' Resistorized Bridge Detonators are designed to detonate when an electrical current greater than 0.2 amps is applied. The I-325S Detonator is a resistorized electrical detonator manufactured to API RP-67 recommendations and employs a 51 Ohm resistor in the firing circuit. It is designed to be used in hollow steel carriers or scalloped gun systems where a fluid disabled detonator will prevent the detonation of a "wet" gun when used properly. This fluid disabled detonator will be disabled and will not fire in the presence of fluid within the fluid hole between the donor and acceptor portions of the detonator. The I-325S detonator is intended to be used in operating conditions less than 350°F for 1 hour

The user should satisfy themselves, as to the suitability of this product for the user's application.

1.0 Procedures for Panel Setup and Firing Resistorized Bridge Detonators

1.1 Before attaching a gun or detonator to the wireline cable:

- Short circuit the toolstring below the CCL.
- Apply DC voltage and adjust the rheostat to achieve 1.0 amp.
- Mark the rheostat location, then return the rheostat to zero.

1.2 When ready to fire a gun or detonator downhole, increase the power to the firing circuit from 0 to the 1.0 amp rheostat position over 4-6 seconds until the detonator fires.



Note: *If an alternative firing technique is used, do not surge the firing circuit with power as it may cause the detonator to fail and a mis-run to occur.*

2.0 Arming

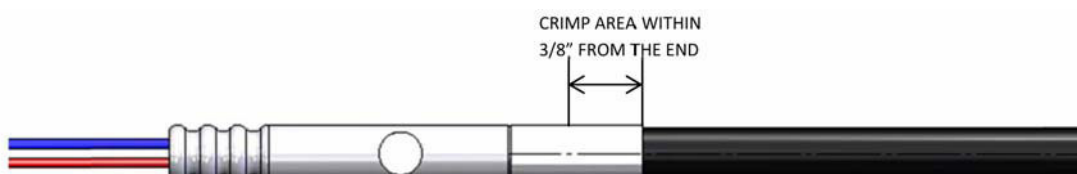


Warning: *Detonators should be removed from their packaging and storage in the loading/arming area at the time of arming! Always insert the detonator inside a safety tube after removal from packaging and storage!*



Note: *An electrical check of the detonator's firing circuit may be conducted while the detonator is confined within a safety tube. Owen's 51 Ohm Resistorized Bridge Detonators will measure a resistance of 51 Ohms +/- 5%.*

- 2.1 First, insert the detonator into a detonator safety tube and then insure the wireline cable is shunted.
- 2.2 Electrically connect the detonator to the wireline cable or cable connections while the detonator is still in the safety tube.
- 2.3 Remove the detonator from the tube. Insert the detonator in the toolstring. The I-325S detonator is a crimp-on detonator which ballistically connects to the explosive train by inserting detonating cord into the detonator's crimp sleeve.
- 2.4 Carefully make a square, clean cut of the 80 gr./ft. detonating cord using Owen Super Cutters.
- 2.5 Insert the newly cut end of detonating cord into the crimp sleeve of the detonator until it meets the explosive powder in the detonator. Crimp the cord in place in a 3/8 in (0.95 cm) area from the end of the detonator using Owen super crimpers. (When using detonating cord other than 80 gr./ft. round detonating cord, use the proper detonating cord adapter to ensure a proper crimp and ballistic connection.)
- 2.6 Complete the mechanical assembly of the device and tool assembly taking care not to force, pinch, crush, or impact the explosive components or wiring



3.0 Ballistic Transfer Interrupter

3.1 This detonator can use an Owen Interrupter to prevent ballistic transfer from the donor to the receiver of the detonator which attaches to the detonating cord. With the interrupter in place, the receiver and cord will not detonate. This feature may aid in the transport of an armed gun system following all applicable local and federal regulations. Please note this transportation option is for the United States only and it is at the discretion of each company whether they chose to use this option.

To interrupt the ballistic transfer, the Interrupter must be purchased from Owen Oil Tools, part # INT-3050-125I. Place the interrupter into the detonator fluid hole making sure that it is fully inserted with part of the interrupter sticking out of both sides of the detonator. The interrupter must fit snugly or use a small O-ring to loop around one end of the interrupter then around one side of the detonator over the other end of the interrupter. The following figure shows the interrupter in place with the O-ring option. The interrupter can also be removed through a sub port.

